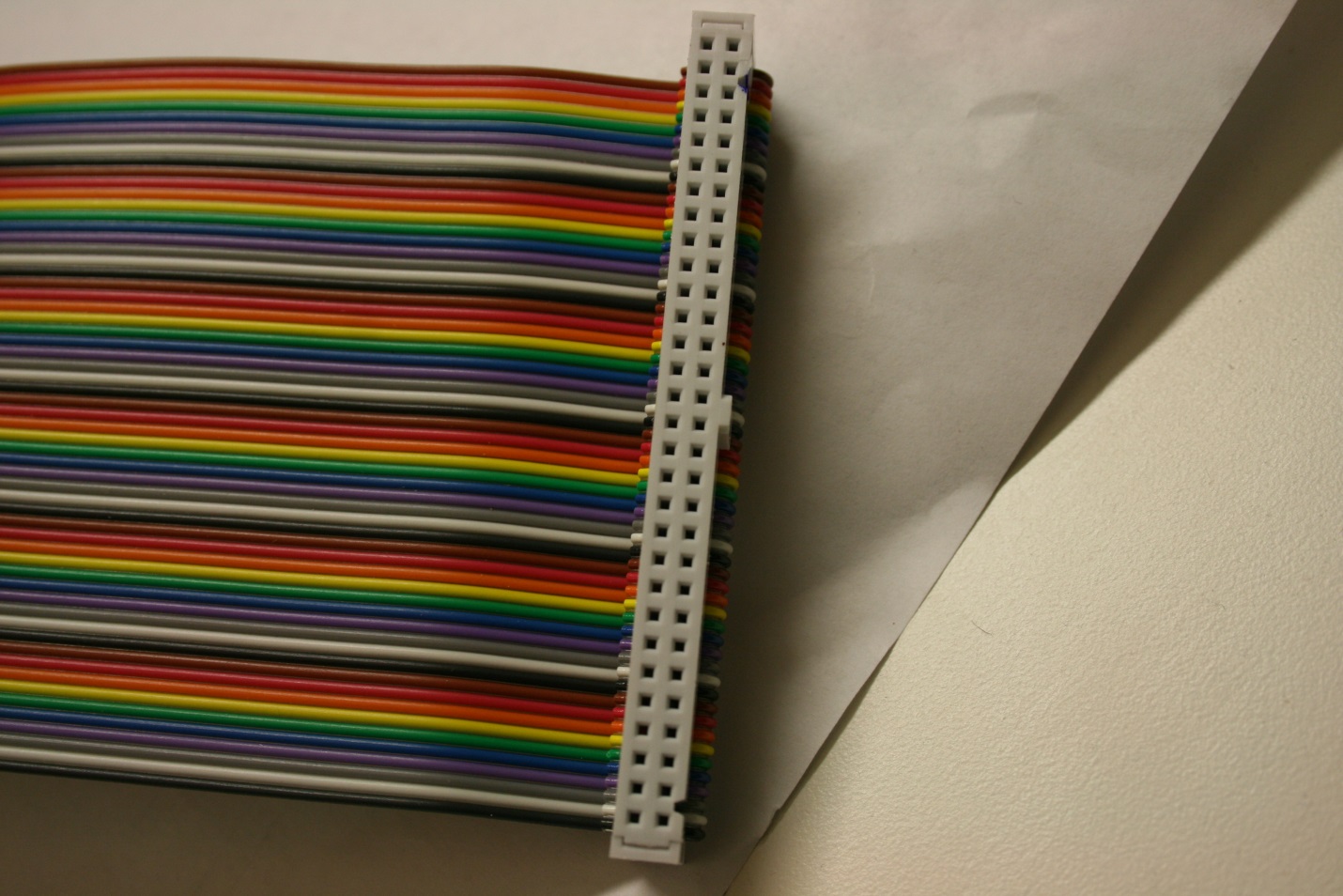
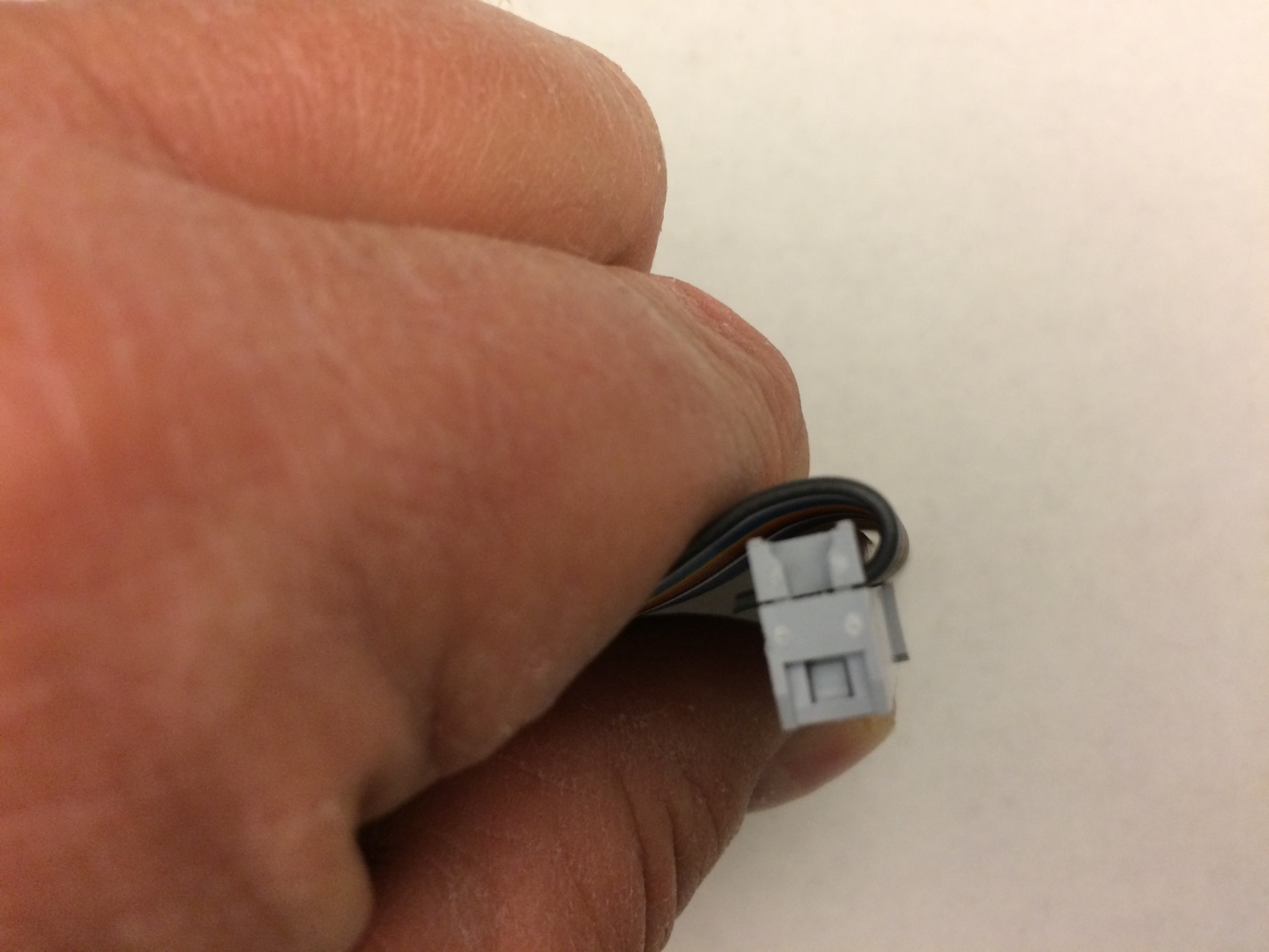
**Assemble 1 ribbon cable per Multi-Cal-Slave pcb and ship with pcb assembly**

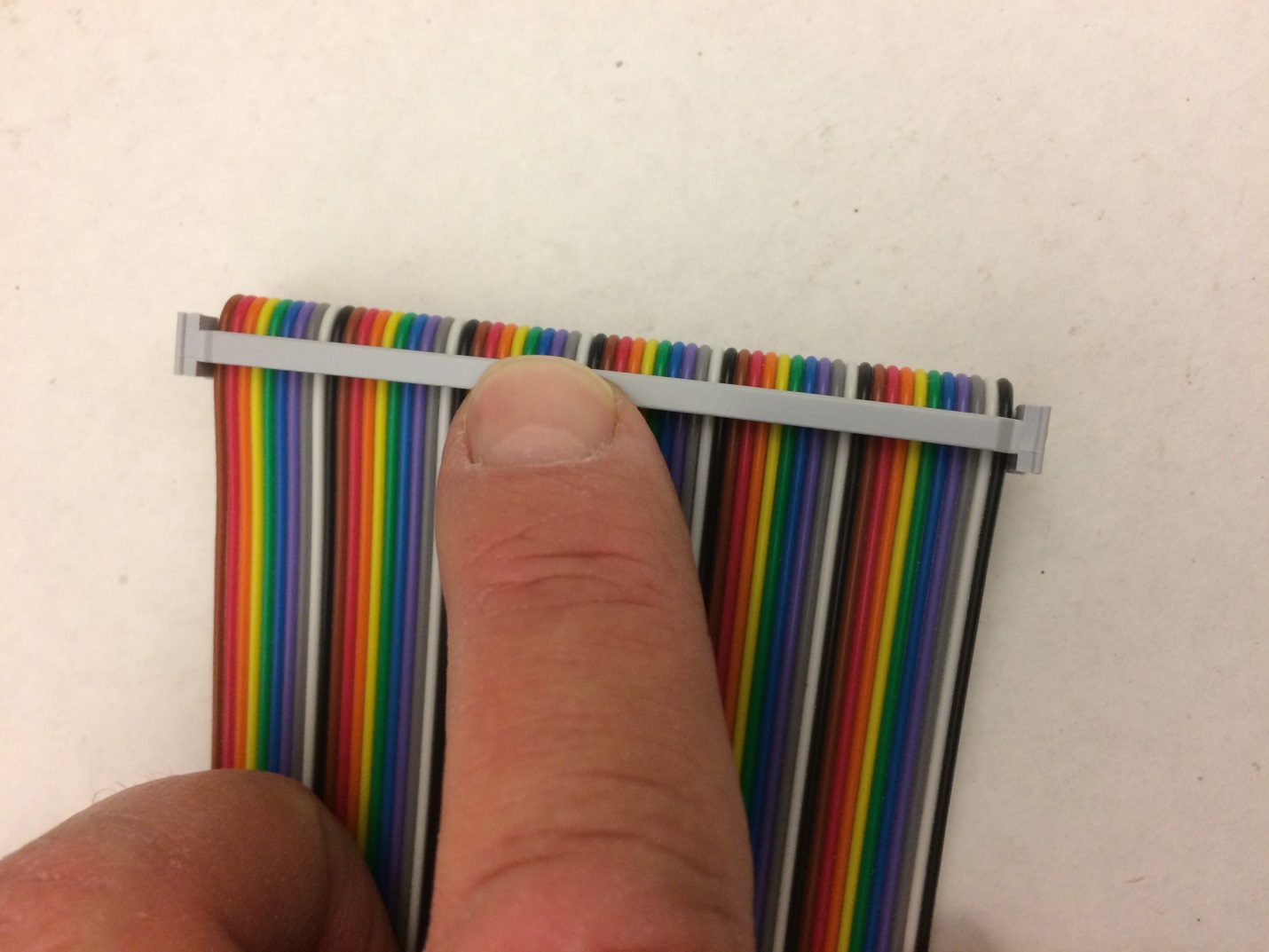
1. Cut 7 inch piece of ribbon cable
2. Assemble connectors onto ribbon cable as shown in the pictures below. **Important Note: Be sure to assemble with the alignment tabs as shown in the closeup photos.**
3. Bend cable back over the connectors and install strain reliefs as per the last two photos. The strain relief has a snap attachment on each end. Be sure these snaps seat correctly.

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